

### **What is claimed is:**

210/641 1723

2. Process according to claim 1, wherein the membrane discs have a rectangular cross section.
3. Process according to claim 1, wherein the membrane discs have a triangular cross section.
- 5 4. Process according to claim 1, wherein each of the membrane discs have different rotational speeds.
5. Process according to claim 1, further comprising the step of discharging the permeate at a vacuum.
- 10 6. Process according to claim 5, wherein the vacuum is up to 0.5 bar.
7. Process according to claim 1, wherein the overpressure is 10 to 14 bar.